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Performance Analysis of Sensorless Induction Motor Drive using Improved Control Techniques

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ABSTRACT - AC Drives demand robust motor design with rugged construction, low cost, high reliability in service, and simple maintenance. In modern power drives, Sensorless Induction motor drives are more popular than other drives. A speed sensor/encoder-based drive is costlier and requires more space in case more parallel units are coupled together in drive operation. To address these difficulties, speed Sensorless drives are introduced without loss of efficiency and reliability. However, Sensorless speed drive requires advanced control techniques in which complex calculations are there due to the nonlinearity of IM. In the recent past, Machine model-based methods *i.e.*, MRAS (Model reference adaptive systems) and ELO (Extended Luenberger observer) have been popularized due to ease of implementation compared to other techniques. In this work, improved MRAS and ELO models are implemented and verified using Simulink software. Then, the same is validated with the help of an FPGA (field programmable gate array) based Snetly real-time controller. The key improvements are achieved as follows: effective speed estimation, robust speed tracking, reduced speed estimation error, and robust stability which helps to enhance the transient and steady-state performance of the drive.

Keywords: ELO, IFOC, Induction Motor, MRAS, Sensorless, Snetly controller.

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1. INTRODUCTION

Induction Motor (IM) is served widely in many industries due structure. sturdv construction. to simple excellent dependability, low cost, and low maintenance [1]. A speed encoder is placed on the rotor shaft to get rotor speed. In this case, additional space is required to accommodate it between the motor and the controller. In closed loop drives, a speed sensor causes certain problems like reduction of electromechanical structure of the drive, reliability issues in hostile and hazardous environments, shaft extension required, and increased cost [2]. To address this, a speed Sensorless drive operation is preferred over speed encoder-based drives [3]. However, there are a few other gaps that need to be improved in the case of speed Sensorless drives [4]. These drives are suffered from loss of stability and reliability at zero and very low frequencies [5]. There are numerous advanced control techniques have been suggested for IM in different topologies in the recent past [6]. Indirect Field oriented control (IFOC) Vector-control drives are preferred over scalar-controlled

drives due to higher accuracy and better stability [7]. Later, speed Sensorless vector-controlled IM drives are very popular for higher-performance applications [8], [9]. Among various techniques, model-based speed estimation techniques are providing flexibility to implement easily with higher dynamic performance. Each of the methods has its merit and demerits. These techniques are named; Model reference adaptive system (MRAS), Sliding mode observer (SMO), and other Artificial Intelligence (AI) techniques, Extended Kalman filter (EKF), Extended Luenberger observer (ELO) [8], [10]–[14].

In the recent past, many improved methods have been suggested to counter the issues at low frequencies [15]. The problems associated with stability and poor speed estimations have led the research to progress in this area [16]. There is a need to implement advanced real prototyping digital controllers to fetch accurate information from the rotor and machine parameters [17]. Some of the above methods are more sensitive to machine parameters which cause errors in flux and speed estimation. The main objectives of drives are to achieve robust speed tracking, minimize speed error (actual vs reference), have higher stability, and be less sensitive to machine and other dependent parameters. A few applications like Electric vehicle (EVs) demands accurate speed estimation and robust stable operation in lower, medium, and higher speed ranges within short periods [18]. However, the implementation of advanced control algorithms requires more space and memory. Generally, nonlinear machines are of having complex equations and implementation is difficult in motor controller-based electric drives [19]. The continuous progress and developments have been thoroughly done due to modern evaluation in power electronics and embedded industry [20]. In such cases, these



modern real prototyping controllers are highly preferred to implement complex algorithms of modern drives [21]. Modern controllers are required to implement complex algorithms [10], [22]-[26]. These algorithms required more computations, memory, and processing speed [27]. In the power and industrial sector, continuous drive monitoring is required to understand the drive performance. FPGA is a powerful tool for heavy control algorithms due to its advantages in logic resources and multiple I/O pins [28]. Improving the control performance by fully utilizing the switching frequency is the key parameter. Digital controllers are required high-fidelity modeling, high control bandwidth, and low latency [29]. In this work, improved MRAS and ELO control algorithms are presented to analyze the drive performance. The drive is implemented with MRAS, ELO algorithms in MATLAB/Simulink software. A new Snetly rapid prototyping real time controller is used to capture more data with less computation time. The Simulink results are shown improved dynamic performance and a robust, good speed tracking profile under different loading conditions. Also, improved speed estimation and minimum speed error have been found with these improved algorithms.

The system design is modelled with equations are described in section 2 and in subsections, MRAS and ELO algorithms, and their implementation is presented using Snetly controller. The performance analysis and concern results are discussed in detail in *section 3*. Then, Conclusion is presented in *section 4*.

2. METHODS AND MODEL

2.1 Dynamic Modelling of IM

IM model dynamic model with the synchronous speed in the d-q reference frame can be written as [30]:

$$\frac{dI_{sd}}{dt} = -\lambda I_{sd} + \omega_s I_{sq} + \frac{k_s}{T_s} \varphi_{rd} + \omega k_s \varphi_{rq} + \frac{1}{\sigma L_s} V_{sd}$$
(1)

$$\frac{dI_{sq}}{dt} = -\omega_s I_{sd} - \lambda I_{sq} + \frac{k_s}{T_s} \varphi_{rq} - \omega k_s \varphi_{rd} + \frac{1}{\sigma L_s} V_q \tag{2}$$

$$\frac{d\varphi_{rd}}{dt} = \frac{M}{T_r} I_{sd} - \frac{1}{T_r} \varphi_{rd} + (\omega_s - \omega) \varphi_{rq}$$
(3)

$$\frac{d\varphi_{rq}}{dt} = \frac{M}{T_r} I_{sq} - (\omega_s - \omega)\varphi_{rd} - \frac{1}{T_r}\varphi_{rq}$$
(4)

Torque and mechanical expressions are to be written as

$$C_e = p \frac{M}{L_r} (\varphi_{rd} I_{sq} - \varphi_{rq} I_{sd})$$
⁽⁵⁾

$$\frac{d\Omega}{dt} = (C_e - C_r - f_r \Omega)/J \tag{6}$$

$$\sigma = 1 - \frac{M^2}{L_s L_r}; k_s = \frac{M}{\sigma L_s L_r} = \frac{1 - \sigma}{M\sigma}; \lambda = \frac{1}{T_s \sigma} + \frac{1 - \sigma}{T_r \sigma}$$
(7)

2.2 IFOC Algorithm

According to the IFOC principle, the decoupling of flux and torque could cause an IM to behave similarly to a DC Motor. In this situation, the next need must be met. The rotor flux direction and the rotating frame's d-axis orientation are in alignment.

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$$\varphi_{rd} = \varphi_{r,} \, \varphi_{rq} = 0 \tag{8}$$

Equation (1) & (2) can be re-written as

$$\begin{cases} V_{sd} = V'_{sd} - E_d \\ V_{sq} = V'_{sq} - E_q \end{cases}$$
(9)

The new decoupled equation becomes,

$$\begin{cases} V_{sd}^{'} = \sigma L_s \frac{dI_{sd}}{dt} + \lambda \sigma L_s I_{sd} \\ V_{sq}^{'} = \sigma L_s \frac{dI_{sq}}{dt} + \lambda \sigma L_s I_{sq} \end{cases}$$
(10)

The torque equation becomes,

$$C_e = p \frac{M}{L_r} (\varphi_{rd} I_{sq}) \tag{11}$$

Equation (3) & (4) becomes

$$\begin{cases} \varphi_r = MI_{sd} \\ (\omega_s - \omega) = \frac{MI_{sq}}{T_r \varphi_r} \end{cases}$$
(12)

The d-q reference frame is moving with,

$$\theta_s = \int \frac{l_{sq}}{T_r l_{sd}} + \theta \tag{13}$$

Snetly controller work flow and hardware setup are as shown in *figure 1* and *figure 2* respectively. Also, symbols and their terms have been presented in *section 3*.



Figure 1: Snetly real-time controller workflow



Figure 2: Snetly based IM drive [27]



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2.3 MRAS based Sensorless IFOC IM drive

The Reference and Adjustable models are the two models available to the MRAS observer. The reference model and the adjustable model are related to the voltage model and the current model, respectively. Using Stationary $\alpha - \beta$ reference frame of IM model, the following equations are derived.

$$\begin{cases} \frac{d(\varphi_{r\alpha})_{ref}}{dt} = \frac{L_r}{M} \left(V_{s\alpha} - R_s I_{s\alpha} - \sigma L_s \frac{dI_{s\alpha}}{dt} \right) \\ \frac{d(\varphi_{r\beta})_{ref}}{dt} = \frac{L_r}{M} \left(V_{s\beta} - R_s I_{s\beta} - \sigma L_s \frac{dI_{s\beta}}{dt} \right) \end{cases}$$
(14)

$$\begin{cases} \frac{d(\varphi_{r\alpha})_{ad}}{dt} = -\beta(\varphi_{r\alpha})_{ad} - \omega(\varphi_{r\beta})_{ad} + M\beta I_{s\alpha} \\ \frac{d(\varphi_{r\beta})_{ad}}{dt} = -\beta(\varphi_{r\beta})_{ad} + \omega(\varphi_{r\alpha})_{ad} + M\beta I_{s\beta} \end{cases}$$
(15)

The estimation error vector derivative can become,

$$\dot{e}_{\alpha\beta} = X_{MRAS} e_{\alpha\beta} - Y_{MRAS} \tag{16}$$

here,

$$X_{MRAS} = \begin{bmatrix} -\beta & -\omega & 0 & 0\\ \omega & -\beta & 0 & 0\\ 0 & 0 & 0 & 0\\ 0 & 0 & 0 & 0 \end{bmatrix}$$

Using Lyapunov function,

$$V = e_{\alpha\beta}^{T} e_{\alpha\beta} + \frac{(\omega - \hat{\omega})^{2}}{\delta_{\omega}} + \frac{(R_{s} - \hat{R}_{s})^{2}}{\delta_{R_{s}}} + \frac{(\beta - \hat{\beta})^{2}}{\delta_{\beta}}$$
(17)

The time derivative of V become,

$$\dot{V} = \frac{de_{\alpha\beta}^{T}}{dx}e_{\alpha\beta} + e_{\alpha\beta}^{T}\frac{de_{\alpha\beta}}{dx} - \frac{2}{\delta_{\omega}}\Delta\omega\frac{de_{\alpha\beta}}{dt} - \frac{2}{\delta_{R_{s}}}\Delta R_{s}\frac{d(\hat{R}_{s})}{dt} - \frac{2}{\delta_{\beta}}\frac{d(\hat{R})}{dt} (18)$$

$$Y_{MRAS} = \begin{bmatrix} \Delta\beta & \Delta\omega & -M\Delta\beta & 0\\ -\Delta\omega & \Delta\beta & 0 & -M\Delta\beta \\ 0 & 0 & -\frac{L_{r}}{M}\Delta R_{s} & 0\\ 0 & 0 & 0 & \frac{L_{r}}{M}\Delta R_{s} \end{bmatrix} \begin{bmatrix} (\hat{\varphi}_{r\alpha})_{ad} \\ (\hat{\varphi}_{r\beta})_{ad} \\ I_{s\alpha} \\ I_{s\beta} \end{bmatrix}$$

 $\Delta \omega = \omega - \hat{\omega}, \Delta R_s = R_s - \hat{R}_s, \Delta \beta = \beta - \hat{\beta}$

The speed estimation term would be,

$$\widehat{\omega} = \int \delta_{\omega} \left[\left(\widehat{\varphi}_{r\alpha} \right)_{ad} \left(\widehat{\varphi}_{r\beta} \right)_{ref} - \left(\widehat{\varphi}_{r\beta} \right)_{ad} \left(\widehat{\varphi}_{r\alpha} \right)_{ref} \right]$$
(19)

To modify pure integration in the above equation, the below Improved algorithm has been proposed.

$$m = \int \delta_{\omega} \left[(\hat{\varphi}_{r\alpha})_{ad} (\hat{\varphi}_{r\beta})_{ref} - (\hat{\varphi}_{r\beta})_{ad} (\hat{\varphi}_{r\alpha})_{ref} \right]$$
(20)

Correction Factor, $\lambda_1 = (\omega - m)$ (21)

$$H = \begin{cases} \lambda_1 \ ; \ if \ \omega \neq m \\ 0 \ ; \ if \ \omega \leq m \end{cases}$$
(22)

Hence, Estimation Speed can be $\hat{\omega} = m + H$ (23)

This Correction factor is helpful when estimation error is produced. In case of zero and very low frequencies, Improved MRAS provides a good solution to overcome poor stability and accuracy in speed estimation applications.

2.4 ELO based Sensorless IM drive

The motor model can be written with respect to state equations in the $\alpha - \beta$ reference frame.

$$\begin{cases} \hat{X} = A.X + B.U\\ Y = C.X \end{cases}$$
(24)

here,

$$X = [i_{s\alpha}i_{s\beta} \phi_{r\alpha} \phi_{r\alpha} \phi_{r\beta}]^T$$
$$U = [v_{s\alpha}v_{s\beta}]^T$$
$$Y = [i_{s\alpha}i_{s\beta}]^T$$

The state equations are,

$$\begin{cases} \hat{i}_{s\alpha} = a_1 \cdot i_{s\alpha} + a_2 \cdot \phi_{r\alpha} - a_3 \cdot \omega_r \cdot \phi_{r\alpha} + a_6 \cdot v_{s\alpha} \\ \hat{i}_{s\beta} = a_1 \cdot i_{s\beta} + a_2 \cdot \phi_{r\beta} + a_3 \cdot \omega_r \cdot \phi_{r\alpha} + a_6 \cdot v_{s\beta} \\ \hat{\phi}_{r\alpha} = a_4 \cdot i_{s\alpha} + a_5 \cdot \phi_{r\alpha} - \omega_r \cdot \phi_{r\beta} \\ \hat{\phi}_{r\beta} = a_4 \cdot i_{s\beta} + a_5 \cdot \phi_{r\beta} + \omega_r \cdot \phi_{r\alpha} \end{cases}$$

$$(25)$$

here,

$$a_{1} = -\frac{1}{\sigma T_{s}} - \frac{(1-\sigma)}{\sigma T_{r}}; a_{2} = \frac{L_{m}}{\sigma L_{s}L_{r}}; a_{3} = -\frac{L_{m}}{\sigma L_{s}L_{r}}; a_{4} = \frac{L_{m}}{T_{r}}; a_{5} = -\frac{1}{T_{r}}; a_{6} = \frac{1}{\sigma T_{s}}$$

The gain matrix is,

$$K = \begin{bmatrix} K_1 & -K_2 \\ K_2 & K_1 \\ K_3 & -K_4 \\ K_4 & K_3 \end{bmatrix}$$
(26)

In this case, speed is unknown parameter. So, the unknown parameter speed can be obtained by identifying the adaptation law.

$$A_{\omega_r} = \begin{bmatrix} a_1 & 0 & a_2 & -a_3 \hat{\omega} \\ 0 & a_1 & -a_3 \hat{\omega} & a_2 \\ a_4 & 0 & a_5 & -\hat{\omega}_r \\ 0 & a_4 & \hat{\omega}_r & a_5 \end{bmatrix};$$

$$(I_s - \hat{I}_s) = [I_{s\alpha} - \hat{I}_s I_{s\beta} - \hat{I}_s];$$

Hence, the observer estimated quantity (Speed) can be written as,

$$\hat{\hat{X}} = A_{\omega_r}(\hat{\omega}_r)\hat{X} + BU + K(I_s - \hat{I}_s)$$
(27)

Here, the estimation error of rotor flux and stator current can be written as

$$\dot{e} = (A - KC)e + (\Delta A)\hat{X}$$
⁽²⁸⁾

here,



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$$\Delta A = A(\omega_r) - A(\widehat{\omega}_r) = \begin{bmatrix} 0 & 0 & 0 & a_3 \Delta \omega_r \\ 0 & 0 & -a_3 \Delta \omega_r & 0 \\ 0 & 0 & 0 & -\Delta \omega_r \\ 0 & 0 & \Delta \omega_r & 0 \end{bmatrix}$$

$$\begin{split} \Delta \omega_r &= \omega_r - \widehat{\omega}_r \\ e &= X - \widehat{X} = \left[e_{I_{S\alpha}} e_{I_{S\beta}} e_{\Psi_{S\alpha}} e_{\Psi_{S\beta}} \right]^T \\ \begin{cases} K_1 &= (k-1) \left(\frac{1}{\sigma T_S} + \frac{(1-\sigma)}{\sigma T_r} + \frac{1}{T_r} \right) \\ K_2 &= (k-1) \widehat{\omega}_r \\ K_3 &= \frac{(1-k^2)}{a_3} \left(\frac{1}{\sigma L_S} + \frac{(1-\sigma)}{\sigma T_r} + \frac{a_3}{T_r} \right) + \\ &+ \frac{(k-1)}{a_3} \left(\frac{1}{\sigma T_S} + \frac{(1-\sigma)}{\sigma T_r} + \frac{1}{T_r} \right) \\ K_4 &= \frac{(k-1)}{a_3} \widehat{\omega}_r \end{split}$$

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The Lyapunov function can be written as

$$V = e^{T}e + \frac{(\omega - \widehat{\omega}_{T})^{2}}{\lambda}$$
⁽²⁹⁾

The Lyapunov function derivative becomes

$$\frac{dV}{dt} = \left\{\frac{de^{T}}{dt}\right\}e + e^{T}\left\{\frac{de}{dt}\right\} + \frac{d}{dt}\left\{\frac{(\omega - \hat{\omega}_{T})^{2}}{\lambda}\right\}$$
(30)

Using PI controller, speed estimation is given by

$$\widehat{\omega}_{r} = K_{p} (e_{I_{s\alpha}} \widehat{\phi}_{r\beta} \cdot e_{I\beta} \widehat{\phi}_{r\alpha}) + \frac{K_{i}}{s} \int (e_{I_{s\alpha}} \widehat{\phi}_{r\beta} \cdot e_{I\beta} \widehat{\phi}_{r\alpha}) dt \quad (31)$$

In this work, effective K_p , K_i gains are tuned to achieve robust speed tracking.



Figure 3: MRAS speed estimator in Simulink



Figure 4: Overall ELO-based IM drive in Simulink



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3. RESULT ANALYSIS

The Simulink model of MRAS speed estimator is shown in *figure 3*. Also, Sensorless IM drive model is implemented using MATLAB/Simulink software as shown in *figure 4*. Later, Simulation results are verified by using Snetly real-time controller. In this work, improved ELO and MRAS speed observer is implemented, and observed as follows:

Using ELO, the speed estimation of the induction motor is robust and has good speed tracking performance which is shown in *figure 5*. In this case, rotor reference speed is changed gradually from speed reversal to maximum speed of IM. Under various speed conditions, the motor speed is obtained very accurately without exceeding the speed estimation error. During t=1s to t=5s, the rotor speed under load is gradually increased from -100 rad/s to 150 rad/s. The motor is then tuned to maintain a constant speed of 150 rad/s between t=5 and t=6 seconds. The rotor reference speed is lowered from 150 rad/s to 125 rad/s between t=6 and t=7 seconds. At t= 8 s, the rotor reference speed is altered from 125 rad/s to -40 rad/s. Under loaded conditions, the motor is driven at t=8 s with rated torque and -100 rad/s, and then a step command of 100 rad/s is applied at t=8.2 s and removed at t=9.5 s. As a result, the drive's loading performance is good, and it maintains robust speed tracking performance under different circumstances, as shown above.

Also, the electromagnetic torque is developed as shown in *figure 6*. Also, *figure 7* and *figure 8* illustrate the reference flux and calculated rotor flux using ELO. The speed profile of the MRAS-based speed Sensorless IM drive is depicted in *figure 9*.

To comprehend and analyze the resilience of the drive under various timings in simulation, a step change in reference speed, ramp speed, and rapid change in reference speed are set in this. In this case, the anticipated speed serves as a feedback signal for the drive's closed-loop control. The speed prediction inaccuracy is really minimal, particularly in a steady condition, which is a good omen for the drive.



Figure 5: Speed profile using ELO-based IM drive

As explained speed profile in the ELO-based IM drive, MRAS speed-based drive is also subjected to load under different conditions to verify the robustness and its performance which is shown in *figure 10*.





Figure 7: Reference flux generated in ELO-based IM drive



Figure 8: Estimation of rotor flux in ELO-based IM drive

Table 1: Induction Motor parameters

Squirrel Cage type					
1.5 KW, 380 V, 14 A, 50 Hz Parameter	value	Units			
Stator Resistance, Rs	0.81	Ω			
Rotor Resistance, Rr	0.49	Ω			
Stator Inductance, Ls	264	mH			
Rotor Inductance, Lr	372	mH			
Magnetizing Inductance, Lm	0.1177	Н			
60					
20 0 0 0					



Figure 9: Speed profile of MRAS-based IM drive



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Figure 10: Speed profile of MRAS-based IM drive of different conditions



Figure 11: Stator current response in MRAS-based IM drive

At t=5 s, the rotor reference speed is set to 60 rad/s. Meanwhile, the motor is loaded with torque at t=4s and removed at t=15s, with a reference speed of 40 rad/s. A fast change in reference speed and speed reversal are also observed under load and no-load conditions. A difficulty with the IM drive's low-speed operation has been reported in the literature. The problem could have been corrected in this effort, resulting in good dynamic performance. The stator current response of the MRAS-based IM drive is shown in *figure 11*. The induction motor's parameters and values are shown in *table 1*.



Figure 12: Speed profile of IM using ELO in Snetly

To verify the effectiveness and robustness of the improved techniques have been verified with the Snetly real-time controller. *Figure 12* shows the speed profile of an ELO control algorithm is tuned for IM drive whereas *figure 13* shows the speed profile of a MRAS-algorithm developed for IM drive. The performance comparison is shown between MRAS and ELO with conventional and improved algorithms as mentioned in *table 2*.



Figure 13: Speed profile of MRAS-based IM drive in Snetly

able 2. I erformance comparison. WIKAS & ELO					
Parameter	C-	Improve	C-	Improved	
	MRAS	d	ELO	ELO	
		MRAS			
Speed	moderate	highest	mediu	accurate	
Estimation			m		
Speed	1.2	0.5	1.6	0.8	
Estimation error					
(%)					
Speed tracking	medium	robust	low	medium	
Stability	moderate	highest	low	medium	
Speed profile	Medium	accurate	low	medium	
(<10 rpm)					

Table 2: Performance comparison: MRAS & ELO

Symbols and terms

- d q:rotating reference frame
- ω_s :Synchronous speed

 $(V_{sd}, V_{sq}), (I_{sd}, I_{sq}): d - q$ stator voltages and currents

 $(\varphi_{rd}, \varphi_{rq}): d - q$ rotor fluxes

 $\omega = p \Omega$:rotor speed

k:constant

 $T_s = \frac{L_s}{R}$:stator time constant

 $T_r = \frac{L_r}{R}$:rotor time constant

 L_s, L_r :stator and rotor inductances

 R_s, R_r :stator and rotor resistances

M:mutual inductance

p:number of pole pairs

 C_e , C_r :electromagnetic and load torque

J:Total inertia



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 f_r :friction coefficient E_d, E_q :compensation terms φ_r :rotor flux θ_s, θ :position of d - q reference frame and the rotor $\alpha - \beta$:stationary referenceframe $(V_{s\alpha}, V_{s\beta}), (I_{s\alpha}, I_{s\beta}): \alpha - \beta$ stator voltages and currents $(\varphi_{r\alpha})_{ref}, (\varphi_{r\beta})_{ref}$:the reference model $\alpha - \beta$ rotor fluxes $(\varphi_{r\alpha})_{ad}, (\varphi_{r\beta})_{ad}$:the reference model $\alpha - \beta$ rotor fluxes β :inverse of the rotor time constant e_{ω} :error between reference and adjusted models $\delta_{\omega}, \delta_{R_s}, \delta_{\beta}$:postive constants K_p, K_i :controller adaptive gains s:laplace operator C-MRAS: conventional MRAS C-ELO: conventional ELO

4. CONCLUSION

Speed Sensorless control algorithms are much popular in modern AC drives to behave similar to DC motor drives. The different topologies/improved methods have been suggested to achieve the performance of the drive. To address accurate speed estimation of actual speed with respect to the reference speed, reduced steady-state error i.e., difference between reference and actual speed and improved speed tracking (actual speed tracking to the reference speed), modern improved algorithms are required to be implemented in advanced real-time controllers. Also, such rapid prototype controllers are required for continuous monitoring of real-time control applications in power and industrial drives. In this work, improved ELO and MRAS implemented observers have been in MATLAB/Simulink software for speed Sensorless IM drive.

The results are quite satisfactory over different speed profile measurements and their estimations. The drive's performance has also been tested, and it is suited for low, medium, and highspeed applications. A Snetly real-time FPGA controller is also used to check and verify the Simulink findings. It is precise and suitable for in-the-moment observations. Robust speed tracking performance, lowered speed estimation error, and precise speed estimate are the main achievements noted and provided in this work. Future study on the stability and parameter sensitivity of various drives has the potential to build on this work.

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